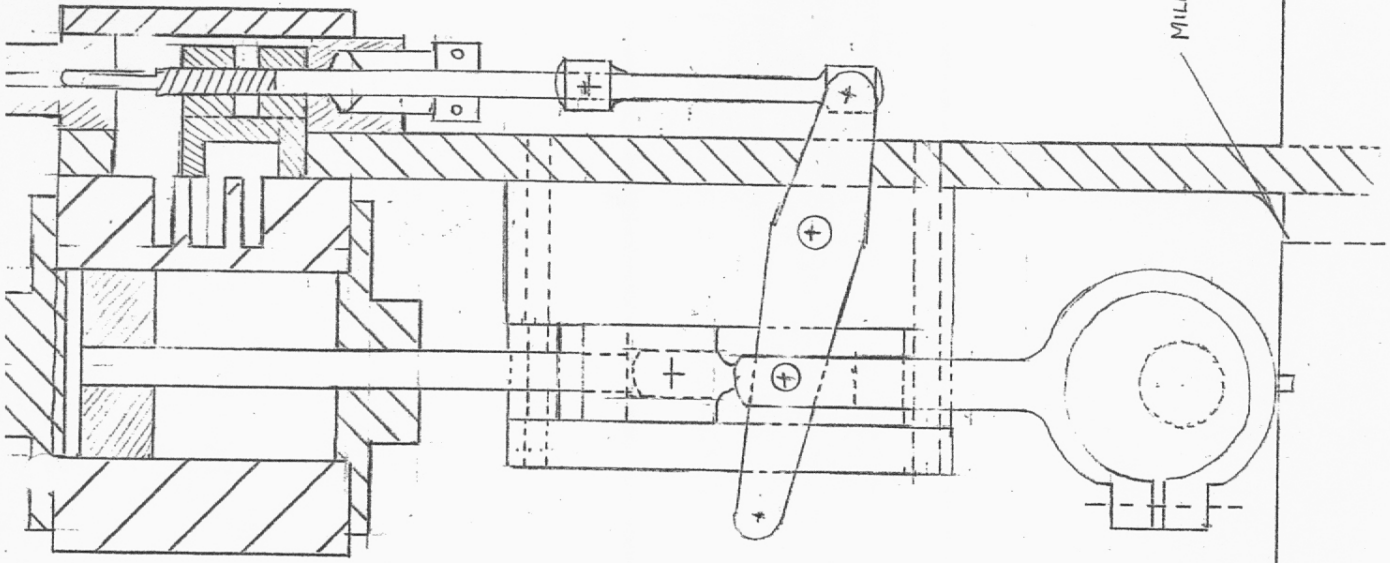


SLIDE VALVE  
AT  
BOTTOM  
OF  
STROKE

$\frac{3}{8}$ "

MILL AWAY TO  
CLEAR



PISTON  
AT  
T.D.C.

TWIN ENGINE  
DWG 4

T.D.C.

