



**IMPORTANT NOTE:**  
 BEFORE STARTING: IT IS STRONGLY ADVISED THAT THE BOILER AS SHOWN ON THESE DRAWINGS SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER AND THE WORKING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND SAFETY/TEST CERTIFICATE SHOULD BE OBTAINED.

DUE TO THE LACK OF INFORMATION ON THE ORIGINAL DRAWING(S), SUCH AS VIEWS, DIMENSIONS, SECTIONS ETC AND/OR CLARITY OF COMPONENTS, OMITTED PARTS/COMPONENTS, SOME OF THE COMPONENTS MIGHT NOT BE AS CONSTRUCTED ORIGINALLY OR AS THE ORIGINAL DESIGNER INTENDED

- GENERAL NOTES:**
0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
  1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
  2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
  3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
  4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
  5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
  6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
  7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
  8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
  9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
  10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
  11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
  12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
  13. WASHERS AND/OR SPRING WASHERS SHALL BE USED WHERE DEEMED NECESSARY.
  14. INQUIRE AT THE APPROPRIATE AUTHORITIES WHETHER OR NOT THIS BOILER REQUIRE A PRESSURE TEST CERTIFICATE.
  - XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

- ADDITIONAL NOTES ABOUT THESE DRAWINGS:**
- 1) NO MATERIALS HAVE BEEN SPECIFIED ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED MATERIAL FOR THE PARTS/COMPONENTS. THE FOLLOWING COLOURS ON THE DRAWINGS INDICATES POSSIBLE MATERIALS WHICH CAN BE USED FOR PARTS: YELLOW=BRASS, LIGHT GREY=ALUMINIUM OR MILD STEEL, REDDISH BROWN=COPPER, DARK BROWN=BRONZE OR GUN METAL, WHITISH-SILVER STEEL OR STAINLESS STEEL
  - 2) FASTENERS. NO FASTENERS SUCH AS BOLTS, SCREWS, RIVETS, NUTS AND WASHERS HAVE BEEN SHOWN ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED TYPE OF FASTENERS.
  - 3) PRESSURE GAUGE. THE RANGE OF THE PRESSURE GAUGE TO BE DETERMENT AFTER MAXIMUM BOILER PRESSURE IS ESTABLISHED AND THE AVAILABILITY ON THE MARKET. THE PRESSURE GAUGE IS A PROPRIETY ITEM.
  - 4) PIPING. PREFERABLY ALL PIPING TO BE COPPER. THE PIPING ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER TO ESTABLISH THE PIPE LENGTH AND ROUTE FROM WORK PIECE. THE PIPE SIZES ARE INDICATIVE ONLY. THE BUILDER TO ESTABLISH THE AVAILABILITY OF THE PIPE SIZE(S) FROM THE LOCAL SUPPLIER(S). THE PIPE NUT(S) TO BE ADJUSTED TO THE USED PIPE SIZE. SOME OF THE PIPE NUTS HAVE NOT BEEN SHOWN ON THESE DRAWINGS. THE BUILDER TO DECIDE TO EITHER SOLDER THE PIPE(S) IN PLACE OR MAKE THE APPROPRIATE PIPE NUT(S)
  - 5) BOILER. BEFORE STARTING: THE BOILER AS SHOWN ON THESE DRAWING SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER. THE RUNNING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND TEST CERTIFICATE SHOULD BE OBTAINED. BOILER INSULATION AND GLADDING ARE NOT SHOWN ON THESE DRAWINGS. IF BOILER INSULATION AND GLADDING ARE PREFERRED THEN THE BUILDER TO SOURCE THE APPROPRIATE MATERIAL AND THICKNESS THE BOILER STRAPS DIAMETER SHOULD BE MADE/ADJUSTED ACCORDINGLY.
  - 6) DUMMY PARTS. IF PREFERRED SOME OF THE DUMMY PARTS COULD BE REPLACED WITH REAL OPERATING PART(S). THE BUILDER TO DESIGN THE PART OR ALTERNATIVELY PURCHASE.
  - 7) ENHANCEMENT. THE APPEARANCE OF THE LOCOMOTIVE COULD BE ENHANCED BY ADDING SOME EXTRA PARTS SUCH AS: LAMP HOLDERS, FRONT AND REAR LIGHTS, FLAG HOLDERS etc.

NOTES: SOME OF THE ORIGINAL DRAWINGS WERE FOUND ON THE INTERNET AND SOME ORIGINAL DRAWINGS WERE GIVEN TO ME BY DAVID CARPENTER. DRAWINGS WERE PUBLISHED IN THE MAGAZINE: THE MODEL ENGINEER, 1948, 1949 THE TITLE OF THE ARTICLES WAS "A 3-1/2-INCH GAUGE L.M.S. CLASS 5 LOCO BY "L.B.S.C.""

TITLE  
 A L.M.S. CLASS 5 STEAM LOCOMOTIVE 4-6-0 CALLED "DORIS" FOR 7.25inch/184mm GAUGE

DRAWING CONTENTS  
 GENERAL ARRANGEMENT AND NOTES

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PROJECTION  
 DATE: SEPTEMBER 2023  
 SHEET: 01 OF 17  
 MODEL SCALE: 1:7.8  
 DWG SCALE: 1:1 @A2 OR AS SHOWN  
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 A2 No:07B-20-00-SHT-01

PLEASE NOTE THIS IS AN "A2" SIZE SHEET

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