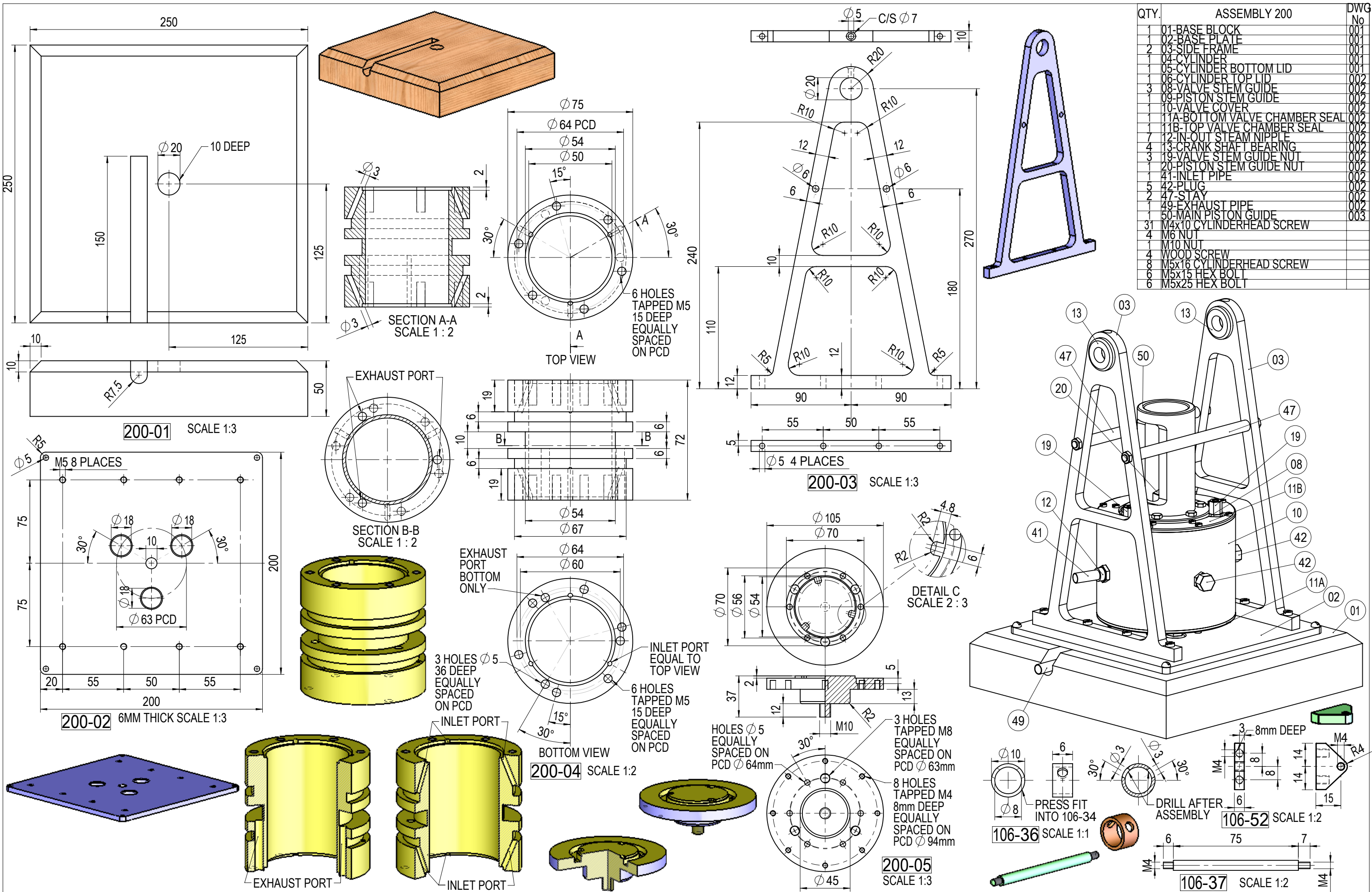




QTY.	ASSEMBLY 200	DWG No
1	01-BASE BLOCK	001
1	02-BASE PLATE	001
2	03-SIDE FRAME	001
1	04-CYLINDER	001
1	05-CYLINDER BOTTOM LID	001
1	06-CYLINDER TOP LID	002
3	08-VALVE STEM GUIDE	002
1	09-PISTON STEM GUIDE	002
1	10-VALVE COVER	002
1	11A-BOTTOM VALVE CHAMBER SEAL	002
1	11B-TOP VALVE CHAMBER SEAL	002
7	12-IN-OUT STEAM NIPPLE	002
4	13-CRANK SHAFT BEARING	002
3	19-VALVE STEM GUIDE NUT	002
1	20-PISTON STEM GUIDE NUT	002
1	41-INLET PIPE	002
5	42-PLUG	002
2	47-STAY	002
1	49-EXHAUST PIPE	002
1	50-MAIN PISTON GUIDE	003
31	M4x10 CYLINDERHEAD SCREW	
4	M6 NUT	
1	M10 NUT	
4	WOOD SCREW	
8	M5x16 CYLINDERHEAD SCREW	
6	M5x15 HEX BOLT	
6	M5x25 HEX BOLT	