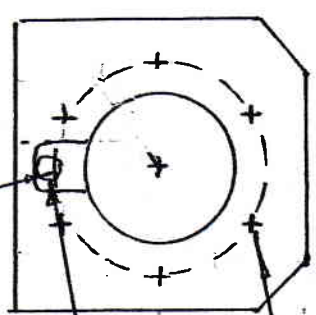
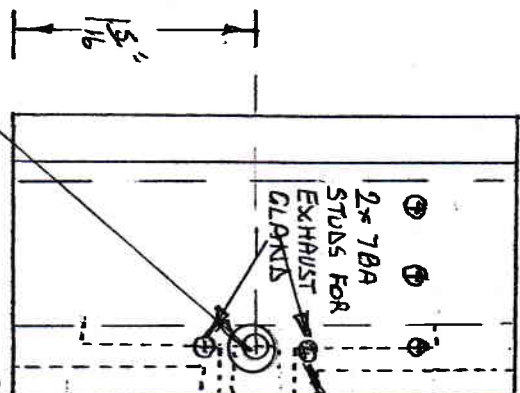


8 HOLES DRILLED AND TAPPED 6BA X 1/4" DEEP FOR STEAM CHEST STUDS



THE INLET PASSAGE IS LOCATED ON THE 1 1/8" PCD

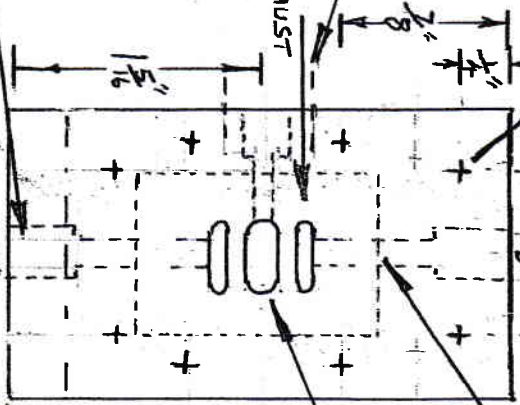
DRILL TAP 6 HOLES 5BA X 3/8" DEEP ON 1 1/8" PCD.



2 x 7BA STUDS FOR EXHAUST GLANDS

DRILL TAP 7BA X 1/4" DEEP

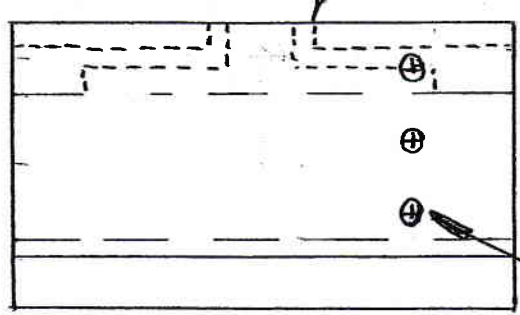
INLET & EXHAUST PORTS MILLED 1/4" DEEP



INLET STEAM PASSAGES DRILLED 3/8" INTO INLET PORTS - TOP & BOTTOM

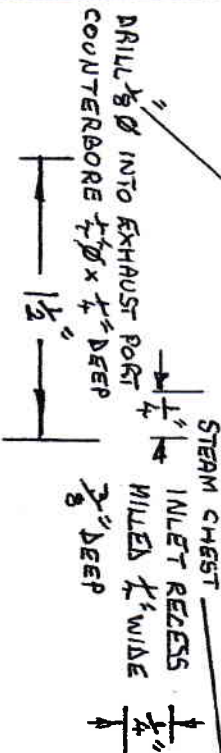
INLET & EXHAUST PORTS MILLED 1/4" DEEP

3/16" = 3/32" = 3/32" = 3/32"



DRILL TAP 3 HOLES ON EACH SIDE 5BA X 1/4" DEEP

2 5/8"

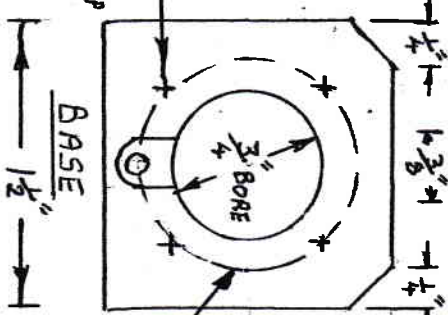


INLET RECESS MILLED 1/4" WIDE 3/8" DEEP

DRILL 3/8" INTO EXHAUST PORT COUNTERBORE 1/4" X 1/4" DEEP

RIGHT SIDE CYLINDER BLOCK

DRILL TAP 4 HOLES 5BA X 3/8" DEEP ON 1 1/8" PCD



BASE 1 1/2"

DOUBLE SIDE BEAM ENGINE

DWG NO 6

AM