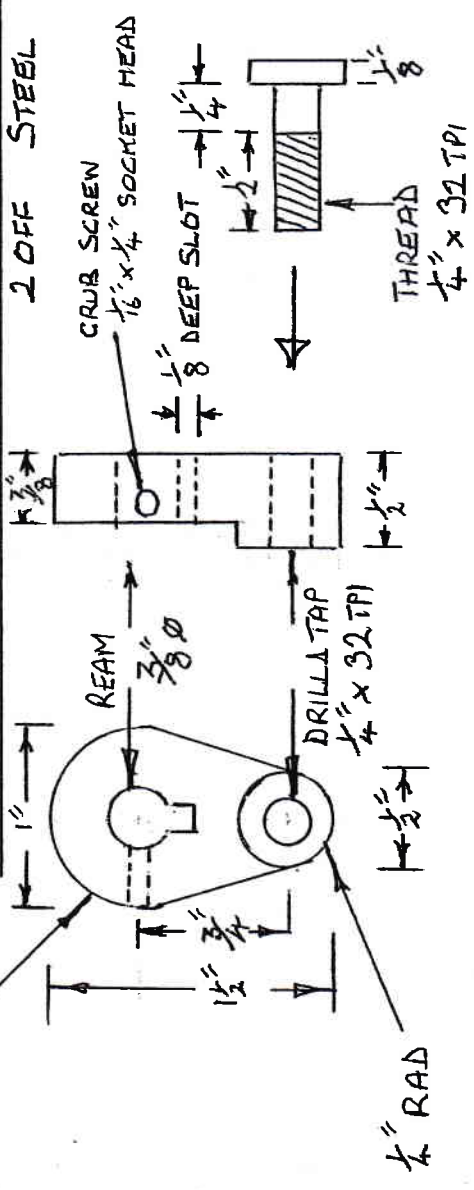


OVER HUNG CRANK AND CRANK PIN

2 OFF STEEL

1/2" RAD

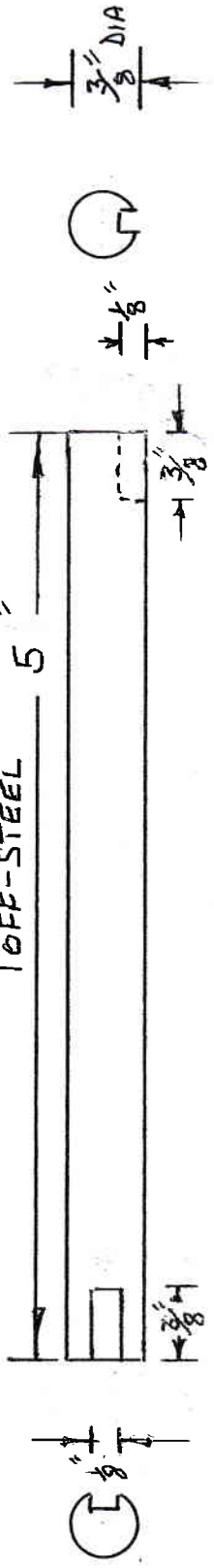
1/4" RAD



MAIN SHAFT

1 OFF-STEEL

5"



NOTE :- THE CRANKS ARE SET AT 90° TO EACH OTHER ON THE SHAFT - THEREFORE THE KEYWAY SLOTS ARE MILLED 1/8" DEEP AT 90° TO EACH OTHER. - KEYS (1/8" x 1/4" x 1/2" LONG) ARE INSERTED INTO THE SHAFT WITH 'LOCTITE' CRANKS SECURED TO SHAFT WITH GRUB SCREWS