

ADDITIONAL NOTES ABOUT THESE DRAWINGS:

- 1) NO MATERIALS HAVE BEEN SPECIFIED ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED MATERIAL FOR THE PARTS/COMPONENTS. THE FOLLOWING COLOURS ON THE DRAWINGS INDICATES POSSIBLE MATERIALS WHICH CAN BE USED FOR PARTS: YELLOW=BRASS, LIGHT GREY=ALUMINIUM OR MILD STEEL, REDDISH BROWN=COPPER, DARK BROWN=BRONZE OR GUN METAL, WHITISH=SILVER STEEL OR STAINLESS STEEL
- 2) FASTENERS. NO FASTENERS SUCH AS BOLTS, SCREWS, RIVETS, NUTS AND WASHERS HAVE BEEN SHOWN ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED TYPE OF FASTENERS.
- 2) PRESSURE GAUGE. THE RANGE OF THE PRESSURE GAUGE TO BE DETERMENT AFTER MAXIMUM BOILER PRESSURE IS ESTABLISHED AND THE AVAILABILITY ON THE MARKET. THE PRESSURE GAUGE IS A PROPRIETY ITEM.
- 3) PIPING. PREFERABLY ALL PIPING TO BE COPPER. THE PIPING ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER TO ESTABLISH THE PIPE LENGTH AND ROUTE FROM WORK PIECE. THE PIPE SIZES ARE INDICATIVE ONLY. THE BUILDER TO ESTABLISH THE AVAILABILITY OF THE PIPE SIZE(S) FROM THE LOCAL SUPPLIER(S). THE PIPE NUT(S) TO BE ADJUSTED TO THE USED PIPE SIZE.
- 4) BOILER. BEFORE STARTING: THE BOILER AS SHOWN ON THESE DRAWING SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER. THE RUNNING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND TEST CERTIFICATE SHOULD BE OBTAINED. BOILER INSULATION IS NOT SHOWN ON THESE DRAWINGS. IF BOILER INSULATION IS PREFERRED THEN THE BUILDER TO SOURCE THE APPROPRIATE MATERIAL AND THICKNESS
- 5) DUMMY PARTS. IF PREFERRED SOME OF THE DUMMY PARTS COULD BE REPLACED WITH REAL OPERATING PART(S). THE BUILDER TO DESIGN THE PART OR ALTERNATIVELY PURCHASE.
- 6) BRAKING SYSTEM. NO BRAKING SYSTEM(S) ARE SHOWN ON THESE DRAWINGS. IF BRAKING SYSTEM IS TO BE INSTALLED THE BUILDER TO DESIGN AN APPROPRIATE BRAKING SYSTEM
- 7) BOILER INSULATION. BOILER INSULATION MATERIAL(S), CLADDING AND BOILER STRAPS ARE NOT SHOWN ON THESE DRAWINGS.
- 8) FIRE BOX DOOR. THE FIRE BOX DOOR HINGE AND LOCKING LEDGE ARE NOT SHOWN ON THE DRAWINGS. THE BUILDER TO DESIGN AND IN STALL.
- 9) ENHANCEMENT. THE APPEARANCE OF THE LOCOMOTIVE COULD BE ENHANCED BY ADDING SOME EXTRA PARTS SUCH AS: LAMP HOLDERS, FRONT AND REAR LIGHTS, FLAG HOLDERS, OPERATING SMOKEBOX DOOR, BOILER TOP CLACK DOME. THE WATER HOSE(S) BETWEEN LOCO AND TENDER NOT SHOWN

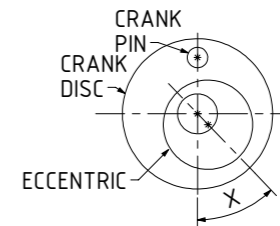
- OTHER ABBREVIATIONS**
- AS = AS SHOWN
 - DP = DEEP
 - DAA= DRILL AFTER ASSEMBLY
 - D&TAA= DRILL AND TAP AFTER ASSEMBLY
 - CF = CLOSE FIT (SIZE FOR SIZE)
 - PF = PRESS FIT
 - PFAA= PRESS FIT AFTER ASSEMBLY
 - PCD = PITCH CIRCLE DIAMETER
 - RM = REAM
 - HEX = HEXACON, 6SIDED
 - CP = COMPRESSED
 - KNL = KNURLED
 - CSK = COUNTERSINK
 - PL = PLACES
 - DWL= DOWEL
 - SPF= SPOTFACE
 - (T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD
 - (T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE
 - OD = OUTSIDE DIAMETER
 - ID = INSIDE DIAMETER
 - MAX/MIN = CRITICAL DIMENSION

[SA-xxx] = SUB ASSEMBLY-xxx

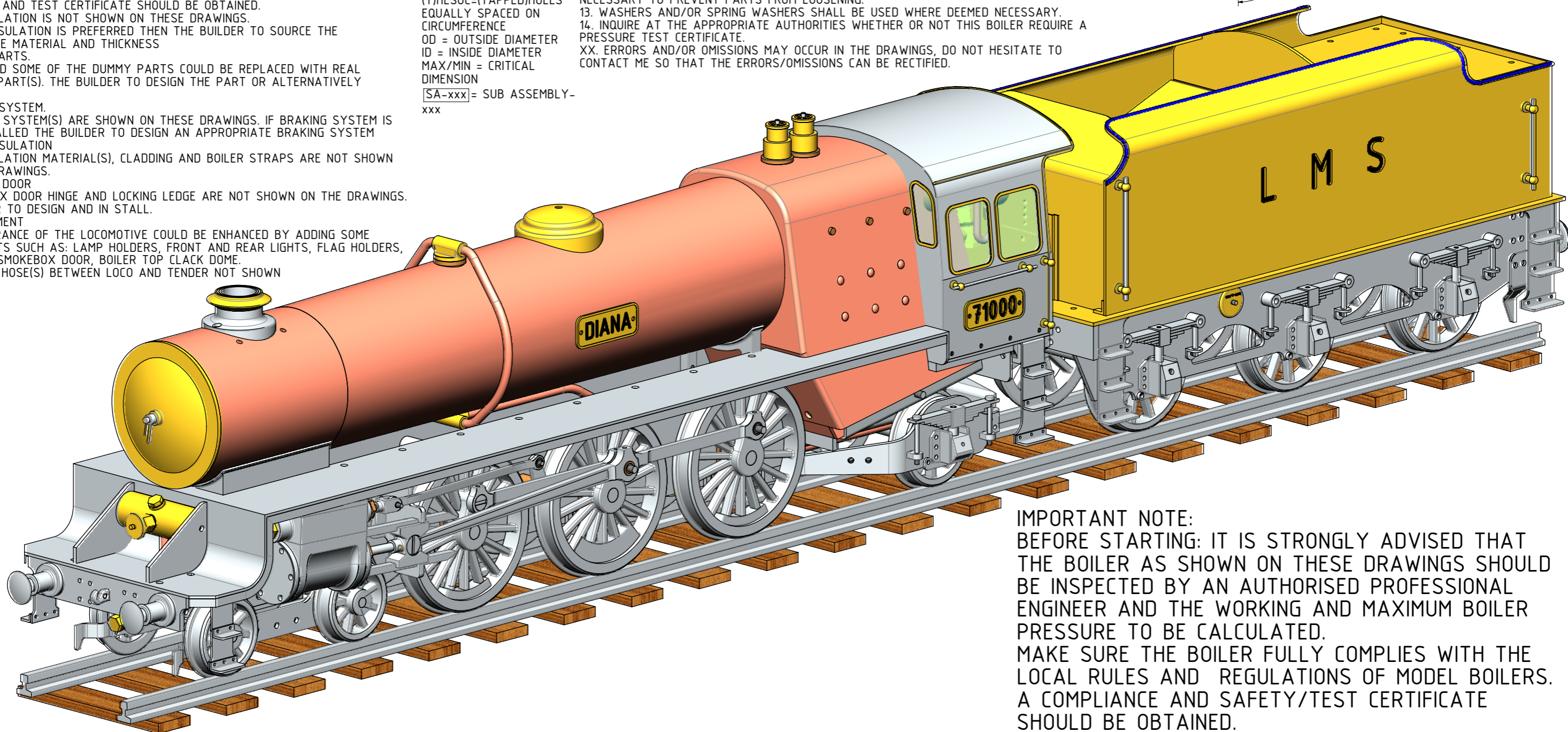
GENERAL NOTES:

0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
13. WASHERS AND/OR SPRING WASHERS SHALL BE USED WHERE DEEMED NECESSARY.
14. INQUIRE AT THE APPROPRIATE AUTHORITIES WHETHER OR NOT THIS BOILER REQUIRE A PRESSURE TEST CERTIFICATE.
- XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

DUE TO THE LACK OF INFORMATION ON THE ORIGINAL DRAWING(S), SUCH AS VIEWS, DIMENSIONS, SECTIONS ETC AND/OR CLARITY OF COMPONENTS, OMITTED PARTS/COMPONENTS, SOME OF THE COMPONENTS MIGHT NOT BE AS CONSTRUCTED ORIGINALLY OR AS THE ORIGINAL DESIGNER INTENDED



THE OFF SET ANGLE OF THE ECCENTRIC IN RELATION TO THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED FOR THE SMOOTH RUNNING OF THE ENGINE AND SATISFACTION OF THE BUILDER



IMPORTANT NOTE:
BEFORE STARTING: IT IS STRONGLY ADVISED THAT THE BOILER AS SHOWN ON THESE DRAWINGS SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER AND THE WORKING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND SAFETY/TEST CERTIFICATE SHOULD BE OBTAINED.

NOTES: THE ORIGINAL DRAWINGS AND ARTICLES WERE PUBLISHED IN THE "MODEL ENGINEER" MAGAZINES OF 1949 AND 1950. THE TITLE OF THE ARTICLES WAS: "DIANA"-A COAL FIRED VERSION OF THE "WEE DOT LIKE DORIS" BY L.B.S.C."

TITLE
A MODEL OF A COAL FIRED 4-6-2 LOCOMOTIVE FOR 3.5"/89mm GAUGE ("DIANA")

DRAWING CONTENTS
ISOMETRIC VIEW AND NOTES

PROJECT No 07B-22-00
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PROJECTION	JDWDS	MODEL SCALE: 1:16 (3.5"/89mm GAUGE)
DATE	JULY 2023	DWG SCALE: 1:1 @A3 OR AS SHOWN
SHEET: 02 OF 14	A3	Copyright © J.A.M. DE WAAL PAPA KURA NZ
No:07B-22-00-SHT-02		

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