GENERAL NOTES: 0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS 1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES. 2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE. 3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)

4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.

5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED

6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.

7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER

8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL

9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER. 10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY

LEFT UP TO THE MODEL MAKER. 11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER. 12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING

13. WASHERS AND/OR SPRING WASHERS SHALL BE USED WHERE DEEMED NECESSARY.

14. REMOVE ALL SHARP EDGES

XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

OTHER ABBREVIATIONS AS = AS SHOWN DP = DEEP DAA= DRILL AFTER ASSEMBLY D&TAA= DRILL AND TAP AFTER ASSEMBLY CF = CLOSE FIT (SIZE FOR SIZE) PF = PRESS FIT PFAA= PRESS FIT AFTER ASSEMBLY PCD = PITCH CIRCLE DIAMETER RM = REAMHEX = HEXACON, 6SIDED CP = COMPRESSEDKNL = KNURLED CSK = COUNTERSINK PL = PLACESDWL= DOWEL SPF= SPOTFACE (T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD (T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE OD = OUTSIDE DIAMETER ID = INSIDE DIAMETER MAX/MIN = CRITICAL DIMENSION SA-xxx = SUB ASSEMBLY-xxx

ADDITIONAL NOTES ABOUT THESE DRAWINGS:

1) NO MATERIALS HAVE BEEN SPECIFIED ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED MATERIAL FOR THE PARTS/COMPONENTS. THE FOLLOWING COLOURS ON THE DRAWINGS INDICATES POSSIBLE MATERIALS WHICH CAN BE USED FOR PARTS: YELLOW=BRASS, LIGHT GREY=ALUMINIUM OR MILD STEEL. REDDISH BROWN=COPPER. DARK BROWN=BRONZE OR GUN METAL, WHITISH=SILVER STEEL OR STAINLESS STEEL

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